

Roasted Nuts and Peanut Butter Manufacturing: 2002

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2002 Economic Census

Manufacturing

Industry Series



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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year ¹	Com- panies ²	All estab- lish- ments ³	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)	
			Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)					
311911, Roasted nuts and peanut butter manufacturing	2002...	142	163	10 885	350 282	8 510	16 747	229 961	1 713 138	2 830 747	4 623 018	'112 714
	2001...	N	N	10 423	308 083	8 130	15 581	203 243	1 684 664	2 631 558	4 325 196	69 344
	2000...	N	N	11 321	327 848	8 974	18 810	219 667	1 786 078	2 795 192	4 518 635	96 212
	1999...	N	N	11 118	297 804	8 803	17 662	191 249	1 924 543	2 644 015	4 536 881	63 558
	1998...	N	N	10 672	294 854	8 211	17 419	181 319	1 749 434	2 596 394	4 383 827	103 893
	1997...	128	144	10 128	265 104	7 607	16 296	168 424	1 574 476	2 385 886	3 933 112	81 964

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	E ¹	All establishments ²		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		Total	With 20 employees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
311911, Roasted nuts and peanut butter manufacturing												
United States	1	163	80	10 885	350 282	8 510	16 747	229 961	1 713 138	2 830 747	4 623 018	112 714
Alabama	—	4	3	416	9 901	310	640	7 437	43 854	105 723	160 586	1 475
California	3	44	26	4 243	124 016	3 410	6 642	80 002	595 007	767 923	1 335 602	48 819
Illinois	—	8	6	1 072	34 195	830	1 557	22 273	156 261	205 482	358 218	7 210
Kentucky	—	4	3	516	17 885	458	778	14 722	218 040	239 211	458 190	11 657
Michigan	—	4	2	193	7 510	78	174	1 889	26 024	23 474	49 338	4 347
New York	—	4	1	124	4 490	81	174	2 237	12 072	26 410	37 106	447
Ohio	3	8	2	170	6 869	119	259	3 499	40 581	30 683	70 691	1 496

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
311911, Roasted nuts and peanut butter manufacturing	
Companies ¹	number.. 142
All establishments ²	number.. 163
Establishments with 1 to 19 employees	number.. 83
Establishments with 20 to 99 employees	number.. 49
Establishments with 100 employees or more	number.. 31
All employees ³	number.. 10 885
Total compensation	\$1,000.. 448 496
Annual payroll	\$1,000.. 350 282
Total fringe benefits	\$1,000.. 98 214
Production workers, average for year	number.. 8 510
Production workers on March 12	number.. 8 501
Production workers on May 12	number.. 8 451
Production workers on August 12	number.. 8 109
Production workers on November 12	number.. 8 968
Production worker hours	1,000.. 16 747
Production worker wages	\$1,000.. 229 961
Total cost of materials	\$1,000.. 2 830 747
Materials, parts, containers, packaging, etc., used	\$1,000.. 2 689 302
Resales	\$1,000.. 93 297
Purchased fuels	\$1,000.. 11 152
Purchased electricity	\$1,000.. 24 955
Contract work	\$1,000.. 12 041
Quantity of electricity purchased for heat and power	1,000 kWh.. 416 312
Quantity of electricity generated less sold for heat and power	1,000 kWh.. -
Total value of shipments	\$1,000.. 4 623 018
Primary products value of shipments	\$1,000.. 4 386 988
Secondary products value of shipments	\$1,000.. 133 565
Total miscellaneous receipts	\$1,000.. 102 465
Value of resales	\$1,000.. 98 224
Contract receipts	\$1,000.. D
Other miscellaneous receipts	\$1,000.. D
Primary products specialization ratio	percent.. 97
Value of primary products shipments made in all industries	\$1,000.. 4 783 662
Value of primary products shipments made in this industry	\$1,000.. 4 386 988
Value of primary products shipments made in other industries	\$1,000.. 396 674
Coverage ratio	percent.. 92
Value added	\$1,000.. 1 713 138
Total inventories, beginning of year	\$1,000.. 665 366
Finished goods inventories	\$1,000.. 318 401
Work-in-process inventories	\$1,000.. 204 163
Materials and supplies inventories	\$1,000.. 142 802
Total inventories, end of year	\$1,000.. 589 937
Finished goods inventories	\$1,000.. 250 232
Work-in-process inventories	\$1,000.. 193 199
Materials and supplies inventories	\$1,000.. 146 506
Gross value of depreciable assets (acquisition costs) at beginning of year	\$1,000.. '1 368 091
Total capital expenditures (new and used)	\$1,000.. '112 714
Buildings and other structures (new and used)	\$1,000.. '18 928
Machinery and equipment (new and used)	\$1,000.. '93 786
Automobiles, trucks, etc., for highway use	\$1,000.. '1 705
Computers and peripheral data processing equipment	\$1,000.. '7 150
All other expenditures for machinery and equipment	\$1,000.. '84 931
Total retirements	\$1,000.. '50 280
Gross value of depreciable assets at end of year	\$1,000.. '1 430 525
Depreciation charges during year	\$1,000.. '106 697
Total rental payments	\$1,000.. 27 309
Buildings and other structures	\$1,000.. 14 801
Machinery and equipment	\$1,000.. 12 508
Total other expenses ⁴	\$1,000.. 146 174
Response coverage ratio ⁵	percent.. 80
Repair and maintenance services of buildings and/or machinery ⁴	\$1,000.. 17 817
Communications services ⁴	\$1,000.. 2 568
Legal services ⁴	\$1,000.. 1 895
Accounting, auditing, and bookkeeping services ⁴	\$1,000.. 1 138
Advertising and promotional services ⁴	\$1,000.. 20 583
Expensed computer hardware and supplies and purchased computer services ⁴	\$1,000.. 2 273
Refuse removal (including hazardous waste) services ⁴	\$1,000.. 1 688
Management consulting and administrative services ⁴	\$1,000.. 1 989
Taxes and license fees ⁴	\$1,000.. 3 642
All other expenses ⁴	\$1,000.. 92 582

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Based on 2002 Annual Survey of Manufactures (ASM) sample data.

⁵A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E ¹	All establishments ²	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
311911, Roasted nuts and peanut butter manufacturing											
All establishments	1	163	10 885	350 282	8 510	16 747	229 961	1 713 138	2 830 747	4 623 018	'112 714
Establishments with—											
1 to 4 employees	9	36	68	2 026	53	96	1 279	7 250	8 947	16 223	'794
5 to 9 employees	7	17	123	3 546	87	180	2 256	12 969	17 092	29 851	'657
10 to 19 employees	3	30	421	14 428	292	587	7 979	80 417	81 070	160 554	'5 387
20 to 49 employees	3	30	933	30 058	661	1 284	16 815	119 747	233 291	354 222	'8 695
50 to 99 employees	—	19	1 334	42 553	1 084	2 073	27 242	305 097	395 643	701 177	'22 632
100 to 249 employees	1	21	3 198	93 583	2 458	4 671	60 517	476 769	881 012	1 434 376	'27 267
250 to 499 employees	2	6	1 837	70 504	1 591	3 313	56 444	309 977	650 176	964 629	'14 163
500 to 999 employees	1	4	2 971	93 584	2 284	4 543	57 429	400 912	563 516	961 986	'33 119
1,000 to 2,499 employees	—	—	—	—	—	—	—	—	—	—	—
2,500 employees or more	—	—	—	—	—	—	—	—	—	—	—
Administrative records ⁴	9	43	212	7 165	168	344	4 659	29 617	38 120	67 737	'1 463

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments ¹	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)				
311911	Roasted nuts and peanut butter manufacturing	163	10 885	350 282	8 510	16 747	229 961	1 713 138	2 830 747	4 623 018	'112 714
3119111	Nuts and seeds (salted, roasted, cooked, or blanched)	86	9 316	300 092	7 300	14 337	194 613	1 358 907	2 198 779	3 633 999	'90 692
3119114	Peanut butter	11	1 018	33 259	805	1 628	24 568	286 663	544 555	834 412	17 987

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
311911	Roasted nuts and peanut butter manufacturing	2002.. N 1997.. N	X X	X X	4 783 662 3 814 733
3119111	Nuts and seeds (salted, roasted, cooked, or blanched)	2002.. N 1997.. N	X X	X X	3 647 498 2 814 998
31191111	Nuts (salted, roasted, cooked, or blanched), sold in bulk	2002.. N 1997.. N	X X	X X	1 752 639 1 394 156
311911111	Peanuts (salted, roasted, cooked, or blanched), shipped separately, sold in bulk	2002.. 22 1997.. 23	X X	P443.3 P472.2	532 330 383 518
311911121	Mixed nuts (salted, roasted, cooked, or blanched), including 4 varieties or more, sold in bulk	2002.. 28 1997.. 18	X X	111.3 S	158 745 40 558
311911131	Other nuts (salted, roasted, cooked, or blanched), shipped separately or with 3 varieties or less, sold in bulk	2002.. 32 1997.. 31	X X	448.4 440.9	1 061 564 970 080
31191112	Canned nuts (salted, roasted, cooked, or blanched)	2002.. N 1997.. N	X X	X X	1 000 052 661 342
311911241	Canned peanuts (salted, roasted, cooked, or blanched), shipped separately	2002.. 9 1997.. 15	X X	D S	D 149 956
311911251	Canned mixed nuts (salted, roasted, cooked, or blanched), including 4 varieties or more	2002.. 16 1997.. 14	X X	S 58.3	446 262 204 853
311911261	Other canned nuts (salted, roasted, cooked, or blanched), canned separately or with 3 varieties or less	2002.. 10 1997.. 16	X X	D P98.1	D 306 533
31191113	All other packaged nuts, and all seeds (salted, roasted, cooked, or blanched)	2002.. N 1997.. N	X X	X X	826 972 759 500
311911371	Other packaged peanuts (salted, roasted, cooked, or blanched), shipped separately	2002.. 22 1997.. 21	X X	S P129.0	186 302 167 022
311911381	Other packaged mixed nuts (salted, roasted, cooked, or blanched), including 4 varieties or more	2002.. 30 1997.. 20	X X	80.9 13.0	177 629 44 468
311911391	Other packaged nuts (salted, roasted, cooked, or blanched), packaged separately or with 3 varieties or less	2002.. 35 1997.. 40	X X	69.8 P127.4	267 916 357 423
3119113A1	Seeds (sunflower, pumpkin, etc.) (salted, roasted, cooked, or blanched)	2002.. 25 1997.. 23	X X	S 357.9	195 125 190 587
3119111Y	Nuts and seeds (salted, roasted, cooked, or blanched), nsk	2002.. N 1997.. N	X X	X X	67 835 —
3119111YVV	Nuts and seeds (salted, roasted, cooked, or blanched), nsk	2002.. N 1997.. N	X X	X X	67 835 —
3119114	Peanut butter	2002.. N 1997.. N	X X	X X	992 486 847 176
31191141	Peanut butter	2002.. N 1997.. N	X X	X X	872 223 841 444
311911411	Peanut butter in consumer sizes	2002.. 18 1997.. 16	X X	P675.1 562.2	785 714 742 419
311911412	Peanut butter in commercial sizes and bulk	2002.. 16 1997.. 15	X X	108.2 P106.2	86 509 99 025
3119114Y	Peanut butter, nsk	2002.. N 1997.. N	X X	X X	120 263 5 732
3119114YVV	Peanut butter, nsk	2002.. N 1997.. N	X X	X X	120 263 5 732
311911W	Roasted nuts and peanut butter manufacturing, nsk, total	2002.. N 1997.. N	X X	X X	143 678 152 559
311911WY	Roasted nuts and peanut butter manufacturing, nsk, total	2002.. N 1997.. N	X X	X X	143 678 152 559
311911WYWW	Roasted nuts and peanut butter manufacturing, nsk, for nonadministrative-record establishments	2002.. N 1997.. N	X X	X X	77 160 97 831
311911WYWY	Roasted nuts and peanut butter manufacturing, nsk, for administrative-record establishments	2002.. N 1997.. N	X X	X X	66 518 54 728

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p—10 to 19 percent estimated; q—20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. Product Class Shipments for Selected States: 2002 and 1997

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3119111	Nuts and seeds (salted, roasted, cooked, or blanched)	
	United States..... 2002..	3 647 498
 1997..	2 814 998
	Alabama..... 2002..	131 286
 1997..	N
	California..... 2002..	1 266 353
 1997..	1 236 159
	Illinois..... 2002..	283 916
 1997..	25 586
	Ohio..... 2002..	54 071
 1997..	43 498
3119114	Peanut butter	
	United States..... 2002..	992 486
 1997..	847 176

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
311911	Roasted nuts and peanut butter manufacturing		
00900001	Total materials2002..	X	2 689 302
1997..	X	2 311 805
11199203	Shelled peanuts mil lb..2002..	P1 056.3	592 148
1997..	N	N
001900A1	Packaging paper and plastics film, coated and laminated2002..	X	16 078
1997..	X	42 549
32221001	Paperboard containers, boxes, and corrugated paperboard2002..	X	42 818
1997..	X	55 146
00190050	Plastics wrappings, trays, carriers, etc. (including preforms)2002..	X	21 292
1997..	X	N
001900A3	Bags (plastics, foil, and coated paper)2002..	X	10 970
1997..	X	N
32222401	Bags (uncoated paper and multiwall)2002..	X	D
1997..	X	N
33243101	Metal cans, lids, and ends2002..	X	D
1997..	X	26 880
32721301	Glass containers2002..	X	16 241
1997..	X	14 147
00970099	All other materials and components, parts, containers, and supplies2002..	X	1 617 652
1997..	X	2 055 014
00971000	Materials, ingredients, containers, and supplies, nsk2002..	X	364 252
1997..	X	118 069

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.